

**Ship to: Kennametal Licensed
Reconditioning Center
1101 56th Avenue
Menominee, MI 49858
1-800-862-7125**

Print your return address here.

Ship to:

Customer P.O. Number:	
Customer SAP Acct Number:	
DATE:	
LRC Invoice Number:	
Contact Name:	
Phone:	
Signature:	

Drill Maximum Cutting Diameter			Dynapoint Solid Carbide and HTS, HTS-C Pilot Drills							
			Un-coated KF1 K10 K715	TiN Coated KC7015 KC7040 KC7515 CS5	TiAlN Coated KC7205 KC7210 KC7215 KC7315	Other Coated	Total # of drills	Cut-off	Extra Charge for Custom Features (see note)	Extended Regrind Charge
3/16 (.1875)	6,0	Qty								
		\$	\$12.74	\$15.22	\$15.22	\$20.29		\$10.00	\$12.75	
3/8 (.375)	10,0	Qty								
		\$	\$16.49	\$20.29	\$20.29	\$25.36		\$10.00	\$12.75	
7/16 (.4375)	12,0	Qty								
		\$	\$21.56	\$25.36	\$25.36	\$30.42		\$10.00	\$12.75	
1/2 (.500)	14,0	Qty								
		\$	\$25.36	\$29.16	\$29.16	\$34.23		\$10.00	\$12.75	
5/8 (.625)	16,0	Qty								
		\$	\$29.16	\$32.97	\$32.97	\$38.05		\$10.00	\$12.75	
11/16 (.6875)	18,0	Qty								
		\$	\$34.23	\$39.30	\$39.30	\$44.37		\$10.00	\$12.75	
1-1/8 (1.125)	26,0	Qty								
		\$	\$44.37	\$54.52	\$54.52	\$59.59		\$10.00	\$12.75	
1-1/4 (1.250)	32,0	Qty								
		\$	\$48.19	\$60.86	\$60.86	\$65.93		\$10.00	\$12.75	
TOTAL NUMBER OF DRILLS*										

Scrap Please select one

Scrap all unregrindable drills. yes___ no___

Return all unregrindable drills. yes___ no___

Replace scrap with NEW drill(s). yes___ no___

Return Shipping Method: Please select one

UPS Ground___ UPS 2nd Day___ UPS Next Day___

CMS Use

CMS: _____

Date received: _____

Date shipped: _____

**To prevent
breakage, please ship drills in their
original, or equivalent packages.**

Comments/Special Instructions:
(Example: minimum OAL, corner radius, corner chamfer....)

KSEM Insert Blade Maximum Cutting Diameter			KSEM (Insert Blades)						Extra Charge for Custom Features (see note)	Extended Regrind Charge
			TiN Coated	TiAlN Coated	Other Coated	Total # of Insert Blades				
.492 - .624	12,5 - 15,87	Qty								
		A, B, C	\$26.69	\$26.69	\$32.03				\$12.75	
.625 - .786	15,88 - 19,99	Qty								
		1 to 2	\$30.34	\$30.34	\$36.40				\$12.75	
.787 - 1.260	20,0 - 32,0	Qty								
		3 to 8	\$35.19	\$35.19	\$42.22				\$12.75	
1.261 - 1.575	32,01 - 40,0	Qty								
		9 to 10	\$42.36	\$42.36	\$50.83				\$12.75	
TOTAL NUMBER OF INSERT BLADES*										

Custom Drills and Added Features

Step Drills: Diameter Price plus \$12.75 per step, per drill
Profiles ground by DXF: \$27.00 per profile

Chip breaker, bevel, chamfer, etc: \$12.75 per feature

Cut-off charge for severely damaged drills:
Single diameter: \$10.00
Step drills: 25% upcharge- Min.\$15.00

Minimum order charge, \$25.00
Credit Card payments will be assessed an additional 5.0% to cover credit card surcharges

Please contact your local Kennametal Licensed Reconditioning Center at 1-800-862-7125 for additional forms.